

**RTP 4605 TFE 15**

(PS+PTFE)-GF30

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.004</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>9653</b>	MPa	ASTM D 638
Tensile Strength	<b>110</b>	MPa	ASTM D 638
Flexural Modulus	<b>9653</b>	MPa	ASTM D 790
Flexural Strength	<b>159</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>107</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>232</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1270</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.02</b>	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>82.2</b>	°C	-
Pre-drying - Time	<b>2</b>	h	-
Melt temperature	<b>293 - 327</b>	°C	-
Mold temperature	<b>71.1 - 149</b>	°C	-
Injection pressure	<b>68.9 - 103</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants