

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	6	g/10min	ISO 1133
Temperature	316	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	27000	MPa	ISO 527
Tensile Strength	160	MPa	ISO 527
Strain at break	0.7	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m ²	ISO 179/1eU
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	280	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	90	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	277	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	7	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	28	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Other properties			
Density	1520	kg/m ³	ISO 1183
Bulk density	560	kg/m ³	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	140 - 150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	335 - 370	°C	-
Mold temperature	140 - 200	°C	-
Zone 1	300 - 370	°C	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Delivery form

Pellets, Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America