

**RTP 1385 P-1 TFE 15**

(PPS+PTFE)-CF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.0005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	26200	MPa	ASTM D 638
Tensile Strength	179	MPa	ASTM D 638
Flexural Modulus	22750	MPa	ASTM D 790
Flexural Strength	248	MPa	ASTM D 790
Izod Impact notched, 1/8 in	48	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	260	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Volume Resistivity	1000	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1540	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.04	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	6	h	-
Melt temperature	307 - 329	°C	-
Mold temperature	135 - 177	°C	-
Injection pressure	82.7 - 124	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants