

RTP 1385 D TFE 15

(PPS+PTFE)-CF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0005	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	26200	MPa	ASTM D 638
Tensile Strength	172	MPa	ASTM D 638
Flexural Modulus	24130	MPa	ASTM D 790
Flexural Strength	241	MPa	ASTM D 790
Izod Impact notched, 1/8 in	48	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	260	°C	ASTM D 648
Electrical properties			
ASTM Data			
Volume Resistivity	1000	Ohm*cm	ASTM D 257
Other properties			
Density	1540	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	302 - 343	°C	-
Mold temperature	135 - 177	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants