

**Product Texts**

LNP STAT-KON OEL36A compound is based on Polyphenylene Sulfide (PPS) branched resin containing 15% PTFE, 30% carbon fiber. Added features of this grade include: Wear Resistant, Electrically Conductive.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.06	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.6	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	25200	MPa	ISO 527
Stress at break	168	MPa	ISO 527
Strain at break	0.9	%	ISO 527
Flexural modulus	21600	MPa	ISO 178
Flexural strength	258	MPa	ISO 178
Izod impact strength, +23°C, 4mm	22	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	26620	MPa	ASTM D 638
Tensile Strength at Yield	170	MPa	ASTM D 638
Tensile Strength at Break	172	MPa	ASTM D 638
Elongation at Break	0.9	%	ASTM D 638
Flexural Modulus	20700	MPa	ASTM D 790
Izod Impact notched, 1/8 in	45	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	450	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	262	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	277	°C	ISO 75-1/-2
<b>ASTM Data</b>			
Coefficient of Thermal Expansion, MD	8.21	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	41	E-6/K	ASTM D 696
DTUL @ 66 psi	277	°C	ASTM D 648
DTUL @ 264 psi	263	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	100000	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Humidity absorption	0.03	%	Sim. to ISO 62
Density	1540	kg/m <sup>3</sup>	ISO 1183
Water Absorption, 24hr	0.02	%	ASTM D 570
Density	1540	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Melt temperature	315 - 320	°C	-
Mold temperature	140 - 165	°C	-
Zone 1	305 - 315	°C	-
Zone 2	320 - 330	°C	-
Zone 3	330 - 345	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

North America

**Special Characteristics**

Increased electrical conductivity