

LNP™ LUBRICOMP™ Compound OCL36A - Americas

(PPS+PTFE)-CF30

Saudi Basic Industries Corporation (SABIC)

Product Texts

LNP LUBRICOMP OCL36A compound is based on Polyphenylene Sulfide (PPS) - branched resin containing 30% carbon fiber, 15% PTFE. Added features of this grade include: Electrically Conductive, Wear Resistant.

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Melt temperature	315 - 320	°C	-
Mold temperature	140 - 165	°C	-
Zone 1	305 - 315	°C	-
Zone 2	320 - 330	°C	-
Zone 3	330 - 345	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America

Special Characteristics

Increased electrical conductivity