

LATILUB 80-10T K/15

(PPS+PTFE)-CF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	16000	MPa	ISO 527
Stress at break	130	MPa	ISO 527
Strain at break	0.7	%	ISO 527
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	265	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	280	°C	ISO 75-1/-2
Vicat softening temperature, B	255	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1450	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	290 - 310	°C	-
Mold temperature	130 - 150	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Additives

Lubricants