LNP™ LUBRICOMP™ Compound OCL13XXP

(PPS+PTFE)-CF30 Saudi Basic Industries Corporation (SABIC)

Product Texts

LNP LUBRICOMP OCL13XXP compound is based on Polyphenylene Sulfide (PPS) - linear resin containing 5% PTFE and 15% carbon fiber. Added features of this grade include: Electrically Conductive, Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	**50**	cm³/10min	ISO 1133
Temperature	**315**	°C	-
Load	**5**	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	**12600**	MPa	ISO 527
Stress at break	**157**	MPa	ISO 527
Strain at break	**1.5**	%	ISO 527
Flexural modulus	**11100**	MPa	ISO 178
Izod impact strength, +23°C, 4mm	**25**	kJ/m²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	**5**	kJ/m²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	**243**	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	**14**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	**52**	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	**10000**	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	**1400**	kg/m³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	**120 - 150**	°C	-
Pre-drying - Time	**4**	h	-
Melt temperature	**315 - 320**	°C	-
Mold temperature	**140 - 165**	°C	-
Zone 1	**305 - 315**	°C	-
Zone 2	**320 - 330**	°C	-
Zone 3	**330 - 345**	°C	-
Screw speed	**30 - 60**	rpm	-
Back pressure	**0.2 - 0.3**	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity