

LURANYL® KR 2403 G4

(PPE+PS)-GF20

Romira GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	11	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	21.6	kg	-
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Thermal conductivity of melt	0.22	W/(m K)	-
Mechanical properties			
ISO Data			
Tensile Modulus	6500	MPa	ISO 527
Tensile Strength	90	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural strength	150	MPa	ISO 178
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	12	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	139	°C	ISO 75-1/-2
Vicat softening temperature, B	142	°C	ISO 306
Coeff. of linear therm. expansion, parallel	45	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Other properties			
Density	1200	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

Heat stabilized or stable to heat

Features

Low Warpage

Applications

Automotive, Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific