

IUPIACE LMX420N

(PPE+PS)-GF20

Mitsubishi Engineering-Plastics Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	40	cm ³ /10min	ISO 1133
Temperature	280	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6000	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	6000	MPa	ISO 178
Flexural strength	105	MPa	ISO 178
Charpy notched impact strength, +23°C	2	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	40	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	55	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Electrical properties			
ISO Data			
Volume resistivity	3E14	Ohm*m	IEC 62631-3-1
Surface resistivity	2E15	Ohm	IEC 62631-3-2
Other properties			
Water absorption	0.06	%	Sim. to ISO 62
Density	1340	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

Flame retardant

Applications

Automotive, Electrical and Electronical, General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa