

XYRON™ 540Z

(PPE+PS)

Asahi Kasei

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	60	MPa	ISO 527
Flexural modulus, 23°C	2430	MPa	ISO 178
Flexural strength	98	MPa	ISO 178
^[C] Charpy notched impact strength, +23°C	19	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	114	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Burning behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	2.5	mm	-
ASTM Data			
DTUL @ 264 psi	120	°C	ASTM D 648

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	2.9	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	2.9	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	3	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	4	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	29	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.1	%	Sim. to ISO 62
^[C] Density	1100	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	240 - 300	°C	-
Mold temperature	50 - 80	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa