

**Product Texts**

NORYL™ 7310 resin is a non-reinforced blend of polyphenylene ether (PPE) + high impact polystyrene (HIPS). This injection moldable grade exhibits good surface appearance, high ductility, and good impact resistance along with low moisture absorption, creep resistance, dimensional stability, and hydrolytic stability. NORYL 7310 resin is an excellent candidate for a variety of applications.

UL Yellow Card Link [E45329-236745](#)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	8	cm <sup>3</sup> /10min	ISO 1133
Temperature	280	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	55	MPa	ISO 527
Yield strain	5	%	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	30	%	ISO 527
Flexural modulus	2200	MPa	ISO 178
Charpy notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C, 4mm	15	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 4mm	5	kJ/m <sup>2</sup>	ISO 180/1A
Ball indentation hardness	100	MPa	ISO 2039-1

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Vicat softening temperature, A	145	°C	ISO 306
Vicat softening temperature, B	135	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	140	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Thermal Conductivity	0.22	W/(m K)	DIN 52616
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	3.2	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	2.6	-	IEC 62631-2-1
Dissipation factor, 1MHz	10	E-4	IEC 62631-2-1
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Comparative tracking index	175	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.23	%	Sim. to ISO 62
Humidity absorption	0.06	%	Sim. to ISO 62
Density	1060	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	280 - 300	°C	-
Mold temperature	80 - 120	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	240 - 260	°C	-

**NORYL™ Resin 7310 - Europe**

(PPE+PS)

Saudi Basic Industries Corporation (SABIC)

Zone 2	<b>260 - 280</b>	°C	-
Zone 3	<b>280 - 300</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Applications**

Automotive

**Chemical Resistance**

Hydrolytically Stable

**Regional Availability**

Europe