

Badamid® PPA-HP GF40 TF15 H

(PPA+PA66+PTFE)-GF40

Bada AG

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	12000 / 9500	MPa	ISO 527
Stress at break	210 / 190	MPa	ISO 527
Strain at break	2 / 2	%	ISO 527
Charpy impact strength, +23°C	60 / 85	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10 / 14	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	260 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	290 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E11 / -	Ohm*m	IEC 62631-3-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	4.2 / *	%	Sim. to ISO 62
Humidity absorption	1.5 / *	%	Sim. to ISO 62
Density	1500 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	290 - 320	°C	-
Mold temperature	135	°C	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Special Characteristics

Heat stabilized or stable to heat

Features

Tribologic Grade

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa