

RTP 100 TFE 20

(PP+PTFE)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0225	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	1517	MPa	ASTM D 638
Tensile Strength	27.6	MPa	ASTM D 638
Flexural Modulus	1517	MPa	ASTM D 790
Flexural Strength	40	MPa	ASTM D 790
Izod Impact notched, 1/8 in	32	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	107	°C	ASTM D 648
DTUL @ 264 psi	54.4	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.01	%	ASTM D 570
Density	1020	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	191 - 232	°C	-
Mold temperature	32.2 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Regional Availability

North America, Europe, Asia Pacific