

**Titacon TF410**

(POM+PTFE)

Titan Plastics Compounds Co., Ltd.

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Strength	<b>62</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>2850</b>	MPa	ISO 178
Flexural strength	<b>87</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>120</b>	°C	ISO 75-1/-2
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10

<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Volume resistivity	<b>1E12</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E15</b>	Ohm	IEC 62631-3-2

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1460</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>100</b>	°C	-
Pre-drying - Time	<b>3</b>	h	-
Melt temperature	<b>170 - 200</b>	°C	-
Mold temperature	<b>60 - 100</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Powder, Natural Color

**Additives**

Lubricants

**Features**

Homopolymer

**Regional Availability**

Asia Pacific