

Product Texts

LNP LUBRICOMP KP004XXP compound is based on Acetal (POM) Copolymer resin containing 20% PTFE/silicone. Added features of this grade include: Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	2.5	%	ISO 294-4, 2577
Molding shrinkage, normal	2.5	%	ISO 294-4, 2577
ASTM Data			
Mold Shrinkage, MD	2.5	mm/mm	ASTM D 955
Mold Shrinkage, TD	2.5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2020	MPa	ISO 527
Yield stress	39	MPa	ISO 527
Yield strain	21.5	%	ISO 527
Stress at break	39	MPa	ISO 527
Strain at break	42.8	%	ISO 527
Flexural modulus	2080	MPa	ISO 178
Flexural strength	60	MPa	ISO 178
Izod impact strength, +23°C, 4mm	42	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	1830	MPa	ASTM D 638
Tensile Strength at Yield	43	MPa	ASTM D 638
Tensile Strength at Break	43	MPa	ASTM D 638
Elongation at Yield	13.7	%	ASTM D 638
Elongation at Break	30.3	%	ASTM D 638
Flexural Modulus	2020	MPa	ASTM D 790
Flexural Strength	63	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	619	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	79	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 264 psi	87	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.43	%	Sim. to ISO 62
Density	1480	kg/m ³	ISO 1183
Water Absorption, 24hr	0.18	%	ASTM D 570
Density	1480	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Melt temperature	200 - 215	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	175 - 190	°C	-
Zone 2	195 - 205	°C	-
Zone 3	210 - 220	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific