

Product Texts

15% PTFE

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	125	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	8700	MPa	ISO 178
Flexural strength	185	MPa	ISO 178
Izod impact strength, +23°C	30	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	9	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	960	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E14	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water absorption	1.4	%	Sim. to ISO 62
Humidity absorption	0.5	%	Sim. to ISO 62
Density	1690	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	130 - 160	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	350 - 390	°C	-
Mold temperature	150 - 190	°C	-
Back pressure	0 - 1	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Additives

Lubricants