

LATILUB 85-10T G/30

(PESU+PTFE)-GF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8600	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Vicat softening temperature, B	220	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1660	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150 - 180	°C	-
Pre-drying - Time	3	h	-
Melt temperature	350 - 390	°C	-
Mold temperature	150 - 190	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Additives

Lubricants