

**Product Texts**

LNP LUBRICOMP ECL36 compound is based on Polyetherimide (PEI) resin containing 30% carbon fiber, 15% PTFE. Added features of this grade include: Wear Resistant, Electrically Conductive.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.2	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.25	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	21600	MPa	ISO 527
Stress at break	160	MPa	ISO 527
Strain at break	1.2	%	ISO 527
Izod impact strength, +23°C, 4mm	18	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Strength at Break	179	MPa	ASTM D 638
Elongation at Break	1.7	%	ASTM D 638
Flexural Modulus	19160	MPa	ASTM D 790
Flexural Strength	230	MPa	ASTM D 790
Izod Impact notched, 1/8 in	42	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	267	J/m	ASTM D 256

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1000000	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1490	kg/m <sup>3</sup>	ISO 1183
Density	1480	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	360 - 375	°C	-
Mold temperature	140 - 180	°C	-
Zone 1	355 - 365	°C	-
Zone 2	360 - 370	°C	-
Zone 3	365 - 375	°C	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

Asia Pacific

**Special Characteristics**

Increased electrical conductivity