

RTP 2285 HF TFE 15
(PEEK+PTFE)-CF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.00055	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	27580	MPa	ASTM D 638
Tensile Strength	228	MPa	ASTM D 638
Flexural Modulus	25510	MPa	ASTM D 790
Flexural Strength	345	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
Electrical properties			
ASTM Data			
Volume Resistivity	100000	Ohm*cm	ASTM D 257
Other properties			
Density	1500	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	3	h	-
Melt temperature	349 - 399	°C	-
Mold temperature	163 - 218	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants