

**Product Texts**

LNP LUBRICOMP LL004 compound is based on Polyetheretherketone (PEEK) resin containing 20% PTFE. Added features of this grade include: Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	1.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Mold Shrinkage, MD	1.3	mm/mm	ASTM D 955
Mold Shrinkage, TD	1.9	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3060	MPa	ISO 527
Yield stress	73	MPa	ISO 527
Yield strain	5	%	ISO 527
Stress at break	69	MPa	ISO 527
Strain at break	11.8	%	ISO 527
Flexural modulus	3320	MPa	ISO 178
Flexural strength	118	MPa	ISO 178
Izod impact strength, +23°C, 4mm	91	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	8	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	2890	MPa	ASTM D 638
Tensile Strength at Yield	74	MPa	ASTM D 638
Tensile Strength at Break	69	MPa	ASTM D 638
Elongation at Yield	5.8	%	ASTM D 638
Elongation at Break	23.3	%	ASTM D 638
Flexural Modulus	2960	MPa	ASTM D 790
Flexural Strength	117	MPa	ASTM D 790
Izod Impact notched, 1/8 in	96	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	1550	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Humidity absorption	0.12	%	Sim. to ISO 62
Density	1370	kg/m <sup>3</sup>	ISO 1183
Water Absorption, 24hr	0.06	%	ASTM D 570
Density	1370	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	380 - 390	°C	-
Mold temperature	140 - 165	°C	-
Zone 1	350 - 360	°C	-
Zone 2	365 - 375	°C	-
Zone 3	380 - 395	°C	-
Screw speed	60 - 100	rpm	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

Asia Pacific