

Product Texts

20% glass fibre reinforced PBT blend with excellent surface quality and low warpage

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	20	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	6500	MPa	ISO 527
^[C] Stress at break	96	MPa	ISO 527
^[C] Strain at break	2.6	%	ISO 527
^[C] Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	30	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7.5	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	4.5	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	172	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	145	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	250	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1340	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 270	°C	-
Mold temperature	50 - 90	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Granules

Additives

Release agent

Special Characteristics

U.V. stabilized or stable to weather

Regional AvailabilityNorth America, Europe, Asia Pacific, South and Central America,
Near East/Africa**Other text information****Injection molding**PREPROCESSING; **Pretreatment**

Predrying: 2-4 h / 110°C

PROCESSING ;Processing:

Melttemperature	250 - 270	°C
Mouldtemperature	50 - 90	°C