

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	50	MPa	ISO 527
Strain at break	520	%	ISO 527
Compression set at 70 °C, 24h	60	%	ISO 815
Tear strength	100	kN/m	ISO 34-1
Abrasion resistance	30	mm ³	ISO 4649
Shore A hardness	94	-	ISO 7619-1
Shore D hardness	42	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	1240	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	210 - 225	°C	-

Characteristics

Processing
Injection Molding, Other Extrusion

Additives
Plasticizer

Delivery form
Natural Color

Regional Availability
North America, Europe, South and Central America