

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0136	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	56	MPa	ASTM D 638
Flexural Modulus	1310	MPa	ASTM D 790
Flexural Strength	68	MPa	ASTM D 790
Izod Impact notched, 1/8 in	590	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Density	1460	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Melt temperature	230 - 250	°C	-
Mold temperature	40 - 60	°C	-

Characteristics

Processing
Injection Molding

Additives
Lubricants

Delivery form
Natural Color

Regional Availability
North America, Europe, South and Central America