

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4190	MPa	ISO 527
Stress at break	58	MPa	ISO 527
Strain at break	3	%	ISO 527

Other properties	Value	Unit	Test Standard
Density	1370	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 110	°C	-
Pre-drying - Time	1 - 3	h	-
Processing humidity	≤0.05	%	-
Melt temperature	190 - 235	°C	-
Mold temperature	20 - 50	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa