

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Strain at break	410	%	ISO 37
Compression set at 23 °C, 24h	51	%	ISO 815
Compression set at 70 °C, 24h	73	%	ISO 815
Compression set at 100 °C, 24h	84	%	ISO 815
Tear strength	47	kN/m	ISO 34-1
Shore A hardness	70	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	1050	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	1 - 2	h	-
Melt temperature	180 - 220	°C	-
Mold temperature	30 - 60	°C	-

## Characteristics

### Processing

Injection Molding, Other Extrusion, Calandering

### Delivery form

Pellets

### Features

Scratch Resistant, Soft Feel

### Certifications

Contains renewable resources

### Applications

Automotive, General Purpose

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa