

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Compression set at 70 °C, 24h	30	%	ISO 815
Compression set at 100 °C, 24h	45	%	ISO 815
Tear strength	45	kN/m	ISO 34-1
Abrasion resistance	30	mm ³	ISO 4649
Shore A hardness	85	-	ISO 7619-1
Other Standards^{S1}			
Tensile Strength	35	MPa	DIN 53504
Strain at break TPE	720	%	DIN 53504

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Density	1090	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 110	°C	-
Pre-drying - Time	1 - 3	h	-
Processing humidity	≤0.05	%	-
Melt temperature	190 - 235	°C	-
Mold temperature	20 - 50	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa