

**AVALON® 650 B**

TPU

Huntsman Polymers Corp.

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Flexural modulus, 23°C	<b>60</b>	MPa	ISO 178
Tensile Strength	<b>5</b>	MPa	ISO 37
Strain at break	<b>600</b>	%	ISO 37
Tear strength	<b>17</b>	kN/m	ISO 34-1
Abrasion resistance	<b>200</b>	mm <sup>3</sup>	ISO 4649
Shore A hardness	<b>54</b>	-	ISO 7619-1

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>650</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	<b>150 - 165</b>	°C	-
Mold temperature	<b>25 - 45</b>	°C	-
Screw speed	<b>20 - 100</b>	rpm	-
Injection pressure	<b>60</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Opaque

**Features**

Scratch Resistant

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa