

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	3.0	%	ISO 294-4, 2577
Molding shrinkage, normal	1.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at 10% elongation	0.5	MPa	ISO 527
Stress at 100% elongation	1.6	MPa	ISO 527
Stress at 300% elongation	2.9	MPa	ISO 527
Stress at break TPE	3.8	MPa	ISO 527
Strain at break TPE	630	%	ISO 527

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	220 - 250	°C	-
Mold temperature	20 - 40	°C	-

Characteristics

Processing

Injection Molding

Features

Good Adhesion, Soft Feel

Applications

Automotive, Electrical and Electronical, Sports Equipment

Regional Availability

Europe