

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	38	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.019	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Modulus at 100% Elongation	2.28	MPa	ASTM D 412
Modulus at 300% Elongation	0.83	MPa	ASTM D 412
Shore A Hardness	60	-	ASTM D 2240
Tear Strength	24.5	kN/m	ASTM D 624
Compression Set , 22 hr @ 73 °F	31	%	ASTM D 395
Tensile Strength at Break	2.83	MPa	ASTM D 412
Elongation at Break	390	%	ASTM D 412

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1110	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	260 - 277	°C	-
Mold temperature	15.6 - 37.8	°C	-
Zone 1	166 - 193	°C	-
Zone 2	249 - 260	°C	-
Zone 3	254 - 277	°C	-
Nozzle temperature	254 - 277	°C	-
Screw speed	75 - 125	rpm	-
Injection speed	63.5 - 127	mm/s	-
Back pressure	0 - 0.689	MPa	-
Holding pressure	1.93 - 2.9	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Features

Good Adhesion, Soft Feel

Certifications

Food contact

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa