

Product Texts

Recycled raw materials content: 40 %

| Mechanical properties | Value | Unit | Test Standard |
|------------------------------|--------------|-------------|----------------------|
| ISO Data | | | |
| Tensile Strength | 8 | MPa | ISO 37 |
| Strain at break | 600 | % | ISO 37 |
| Tear strength | 35 | kN/m | ISO 34-1 |
| Shore A hardness | 82 | - | ISO 7619-1 |

| Other properties | Value | Unit | Test Standard |
|-------------------------|--------------|-------------------|----------------------|
| Density | 980 | kg/m ³ | ISO 1183 |

| Processing Recommendation Injection Molding | Value | Unit | Test Standard |
|--|------------------|-------------|----------------------|
| Pre-drying - Temperature | 60 - 80 | °C | - |
| Pre-drying - Time | 2 - 4 | h | - |
| Melt temperature | 200 - 250 | °C | - |
| Mold temperature | 25 - 40 | °C | - |
| Zone 1 | 180 | °C | - |
| Zone 2 | 200 | °C | - |
| Zone 3 | 220 | °C | - |
| Injection pressure | 20 - 100 | MPa | - |
| Back pressure | 2 - 10 | MPa | - |
| Holding pressure | 8 - 60 | MPa | - |
| Maximum residence time | 10 | min | - |

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Features

Good Adhesion, Thermal Stability

Certifications

Recycled Resin Content

Applications

Electrical and Electronical

Regional Availability

Asia Pacific