

THERMOLAST® M TM9MED

TPE

KRAIBURG TPE GmbH & Co. KG

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	16	MPa	ISO 37
Strain at break	650	%	ISO 37
Compression set at 70 °C, 24h	54	%	ISO 815
Compression set at 100 °C, 24h	69	%	ISO 815
Tear strength	46	kN/m	ISO 34-1
Shore A hardness	89	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	890	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	60 - 80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	200 - 250	°C	-
Mold temperature	25 - 40	°C	-
Zone 1	180 - 200	°C	-
Zone 2	200 - 220	°C	-
Zone 3	220 - 250	°C	-
Injection pressure	20 - 100	MPa	-
Back pressure	2 - 10	MPa	-
Holding pressure	8 - 60	MPa	-
Maximum residence time	10	min	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Special Characteristics

Translucent, Sterilizable, Ethylene Oxide (EtO) Sterilization, Steam sterilization, Gamma irradiation sterilization

Features

Good Adhesion, Soft Feel, Weldable

Chemical Resistance

Radiation Resistance

Certifications

Medical Grade, Biocompatibility ISO 10993, US Pharmacopeia Class VI Approved, Drug Master File, Long term supply assurance, RoHS compliant, REACH

Applications

Medical

Regional Availability

North America, Europe, Asia Pacific