

THERMOLAST® K TF6THT

TPE

KRAIBURG TPE GmbH & Co. KG

| Mechanical properties | Value | Unit | Test Standard |
|------------------------------|--------------|-------------|----------------------|
| ISO Data | | | |
| Tensile Strength | 10 | MPa | ISO 37 |
| Strain at break | 650 | % | ISO 37 |
| Shore A hardness | 59 | - | ISO 7619-1 |

| Optical properties | Value | Unit | Test Standard |
|---------------------------|--------------|-------------|----------------------|
| ASTM Data | | | |
| Haze | 9 | % | ASTM D 1003 |

| Other properties | Value | Unit | Test Standard |
|-------------------------|--------------|-------------------|----------------------|
| Density | 890 | kg/m ³ | ISO 1183 |

| Processing Recommendation Injection Molding | Value | Unit | Test Standard |
|--|------------------|-------------|----------------------|
| Pre-drying - Temperature | 60 - 80 | °C | - |
| Pre-drying - Time | 2 - 4 | h | - |
| Melt temperature | 180 - 220 | °C | - |
| Mold temperature | 50 - 60 | °C | - |
| Zone 1 | 180 - 200 | °C | - |
| Zone 2 | 200 - 220 | °C | - |
| Zone 3 | 220 - 250 | °C | - |
| Injection pressure | 20 - 100 | MPa | - |
| Back pressure | 2 - 10 | MPa | - |
| Holding pressure | 8 - 60 | MPa | - |
| Maximum residence time | 10 | min | - |

Characteristics**Processing**

Injection Molding, Other Extrusion

Special Characteristics

Transparent

Features

Good Adhesion, Soft Feel

Certifications

Food contact, Food approval 10/2011, Food approval FDA 21 CFR

Applications

Medical, Packaging

Regional Availability

North America, Europe, Asia Pacific