

THERMOLAST® K TC7FEZ

TPE

KRAIBURG TPE GmbH & Co. KG

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	6	MPa	ISO 37
Strain at break	600	%	ISO 37
Shore A hardness	72	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	930	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	60 - 80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	200 - 250	°C	-
Mold temperature	25 - 40	°C	-
Zone 1	180 - 200	°C	-
Zone 2	200 - 220	°C	-
Zone 3	220 - 250	°C	-
Injection pressure	20 - 100	MPa	-
Back pressure	2 - 10	MPa	-
Holding pressure	8 - 60	MPa	-
Maximum residence time	10	min	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Features

Good Adhesion, Low Emission, Low Fogging, Low Odor, Soft Feel

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific