

PELPRENE™ P40H

TPE

Toyobo Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	190	°C	-
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	21	MPa	ASTM D 638
Flexural Modulus	51	MPa	ASTM D 790
Shore D Hardness	38	-	ASTM D 2240
Tear Strength	98	kN/m	ASTM D 624
Taber Abrasion Resistance	20	mg/1000 cycles	ASTM D 1044
Izod Impact notched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	170	E-6/K	ASTM D 696
Melting Temperature	172	°C	ASTM D 3418
Vicat Temperature	120	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Volume Resistivity	2E12	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4	h	-
Mold temperature	20 - 40	°C	-
Zone 1	160 - 180	°C	-
Zone 2	180 - 200	°C	-
Zone 3	180 - 200	°C	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4	h	-
Zone 1	160 - 170	°C	-
Zone 2	180 - 190	°C	-
Zone 3	180 - 190	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Regional Availability

North America, Europe, Asia Pacific

Delivery form

Pellets