

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Modulus at 100% Elongation	2.7	MPa	ASTM D 412
Shore A Hardness	70	-	ASTM D 2240
Tear Strength	18.1	kN/m	ASTM D 624
Compression Set , 22 hr @ 158 °F	47	%	ASTM D 395
Tensile Strength	4	MPa	ASTM D 412
Elongation at Break	370	%	ASTM D 412

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.1	mm	-

Other properties	Value	Unit	Test Standard
Density	930	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	82	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.08	%	-
Melt temperature	263 - 282	°C	-
Mold temperature	32 - 71	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Regional Availability

North America, Europe, Asia Pacific