

Product Texts

Preliminary Data

The Monprene RG-20100 series is a group of high performance thermoplastic elastomers specifically designed for extruded regulated applications including food contact, toys, and children's products. Monprene RG-20150 is a low density, low hardness grade that complies with various US FDA and European regulations and directives for food contact and toy safety and is suitable for extrusion.

Adheres to PP

Property	Value	Unit	Standard
Tensile Stress at 100% (across flow)	1.3	MPa	ISO 37
Tensile Stress at Break (across flow)	7.5	MPa	ISO 37
Tensile Strain at Break (across flow)	800	%	ISO 37
Apparent Viscosity (200 °C, 206 1/s)	290	Pas	ASTM D3835

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	0.5	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at 100% elongation	2.5	MPa	ISO 527
Strain at break	250	%	ISO 37
Compression set at 23 °C, 24h	13	%	ISO 815
Compression set at 70 °C, 24h	25	%	ISO 815
Shore A hardness	50	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	890	kg/m ³	ISO 1183

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	65	°C	-
Pre-drying - Time	2 - 4	h	-
Zone 1	149 - 160	°C	-
Zone 2	160 - 204	°C	-
Zone 3	171 - 216	°C	-
Zone 4	182 - 227	°C	-
Nozzle temperature	182 - 227	°C	-

Characteristics

Processing

Other Extrusion

Delivery form

Pellets

Additives

Lubricants

Features

Good Adhesion

Certifications

Food contact, Food approval FDA 21 CFR

Applications

Packaging

Special Characteristics

Translucent

Regional Availability

North America, Europe, South and Central America, Near East/Africa