

Mediprene® A2 500650M

TPE

Hexpol TPE

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ASTM Data			
Tensile Strength	5	MPa	ASTM D 638
Elongation at Break	500	%	ASTM D 638
Modulus at 100% Elongation	2.6	MPa	ASTM D 412
Modulus at 300% Elongation	1.4	MPa	ASTM D 412
Shore A Hardness	65	-	ASTM D 2240
Tear Strength	30	kN/m	ASTM D 624
Other properties			
Density	980	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Melt temperature	220 - 250	°C	-
Mold temperature	30 - 60	°C	-
Feed temperature	180	°C	-
Zone 1	210 - 250	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Delivery form

Natural Color

Special Characteristics

Opaque, Sterilizable, Ethylene Oxide (EtO) Sterilization, Steam sterilization, Gamma irradiation sterilization

Features

Good Adhesion, Soft Feel

Certifications

Food contact, Food approval 10/2011, Food approval FDA 21 CFR, Medical Grade, US Pharmacopeia Class VI Approved

Applications

Medical, Packaging

Regional Availability

North America, Europe, Asia Pacific