

**Mediprene® A2 500350M**

TPE

Hexpol TPE

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	20	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength	3	MPa	ASTM D 638
Elongation at Break	450	%	ASTM D 638
Modulus at 100% Elongation	1	MPa	ASTM D 412
Modulus at 300% Elongation	0.667	MPa	ASTM D 412
Shore A Hardness	35	-	ASTM D 2240
Tear Strength	15	kN/m	ASTM D 624
<b>Other properties</b>			
Density	940	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Melt temperature	220 - 250	°C	-
Mold temperature	30 - 60	°C	-
Feed temperature	180	°C	-
Zone 1	210 - 250	°C	-

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Delivery form**

Natural Color

**Special Characteristics**

Opaque, Sterilizable, Ethylene Oxide (EtO) Sterilization, Steam sterilization, Gamma irradiation sterilization

**Features**

Good Adhesion, Soft Feel

**Certifications**

Food contact, Food approval 10/2011, Food approval FDA 21 CFR, Medical Grade, US Pharmacopeia Class VI Approved

**Applications**

Medical, Packaging

**Regional Availability**

North America, Europe, Asia Pacific