

**Mediprene® 500634M**

TPE

Hexpol TPE

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>4</b>	g/10min	ASTM D 1238
Temperature	<b>190</b>	°C	-
Load	<b>2.16</b>	kg	-
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength	<b>11</b>	MPa	ASTM D 638
Elongation at Break	<b>800</b>	%	ASTM D 638
Modulus at 100% Elongation	<b>2</b>	MPa	ASTM D 412
Modulus at 300% Elongation	<b>1</b>	MPa	ASTM D 412
Shore A Hardness	<b>63</b>	-	ASTM D 2240
Tear Strength	<b>26</b>	kN/m	ASTM D 624
<b>Other properties</b>			
Density	<b>880</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Mold temperature	<b>20 - 50</b>	°C	-
Zone 1	<b>180 - 220</b>	°C	-

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Special Characteristics**

Translucent

**Certifications**

Food contact, Food approval 10/2011, Food approval FDA 21 CFR, Medical Grade, US Pharmacopeia Class VI Approved

**Applications**

Medical

**Regional Availability**

North America, Europe, Asia Pacific