

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	2	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.012	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Modulus at 100% Elongation	2.69	MPa	ASTM D 412
Modulus at 300% Elongation	1.38	MPa	ASTM D 412
Shore A Hardness	66	-	ASTM D 2240
Tear Strength	35	kN/m	ASTM D 624
Compression Set , 22 hr @ 73 °F	18	%	ASTM D 395
Tensile Strength at Break	10.8	MPa	ASTM D 412
Elongation at Break	610	%	ASTM D 412

Other properties	Value	Unit	Test Standard
Density	920	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	15.6 - 37.8	°C	-
Zone 1	171 - 188	°C	-
Zone 2	177 - 193	°C	-
Zone 3	182 - 221	°C	-
Nozzle temperature	182 - 221	°C	-
Screw speed	40 - 100	rpm	-
Injection speed	25.4 - 76.2	mm/s	-
Back pressure	0 - 1.03	MPa	-
Holding pressure	0.517 - 1.65	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Pellets, Natural Color

**Special Characteristics**

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Features**

Good Adhesion, Tribologic Grade

**Chemical Resistance**

Ozone Resistance

**Applications**

Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa