

Product Texts

Extrusion Grade, Heat Stabilized

ISO 18064 TPC-ET

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	9	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	N	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	25	kJ/m ²	ISO 179/1eA
^[C] Stress at 10% elongation	12	MPa	ISO 527
^[C] Stress at 100% elongation	16	MPa	ISO 527
^[C] Stress at break TPE	25	MPa	ISO 527
^[C] Strain at break TPE	>300	%	ISO 527
^[C] Compression set at 70 °C, 24h	40	%	ISO 815

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	207	°C	ISO 11357-1/-3
^[C] Vicat softening temperature, B	90	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	150	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	150	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	4.4	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	4	-	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	400	E-4	IEC 62631-2-1
^[C] Volume resistivity	1E11	Ohm*m	IEC 62631-3-1
^[C] Electric strength	21	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.65	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1200	kg/m ³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	235	°C	ISO 294
Injection Molding, mold temperature	35	°C	ISO 294
Injection Molding, injection velocity	500	mm/s	ISO 294

[C]: CAMPUS

Characteristics**Processing**

Injection Molding, Film Extrusion, Profile Extrusion, Other Extrusion

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific

Other text information**Injection molding**

[Steel recommendations for molds screws and barrels](#)

[Trouble shooting guideline for injection molding](#)

Film extrusion

[Arnitel® Recommendations for Extrusion](#)

Other extrusion

[Arnitel® Recommendations for Extrusion](#)