

**Product Texts**

Injection Molding, Food Contact Quality

ISO 18064 TPC-ET

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	<b>48</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-
<sup>[C]</sup> Density of melt	<b>905</b>	kg/m <sup>3</sup>	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Charpy impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Tensile notched impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 8256/1
<sup>[C]</sup> Stress at 10% elongation	<b>2.1</b>	MPa	ISO 527
<sup>[C]</sup> Stress at 100% elongation	<b>5.1</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break TPE	<b>15</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break TPE	<b>&gt;300</b>	%	ISO 527
<sup>[C]</sup> Shore A hardness	<b>85</b>	-	ISO 7619-1

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>180</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Glass transition temperature, 10°C/min	<b>-80</b>	°C	ISO 11357-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>220</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>220</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>HB</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
Yellow Card available	<b>yes</b>	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>5E12</b>	Ohm*m	IEC 62631-3-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	<b>0.8</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>1080</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Certifications**

Food contact

**Delivery form**

Pellets

**Regional Availability**

North America, Europe, Asia Pacific

**Other text information**

**Injection molding**

[Injection Molding Recommendations](#)

[Steel recommendations for molds screws and barrels](#)

[Trouble shooting guideline for injection molding](#)