

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Compression set at 70 °C, 24h	70	%	ISO 815
Shore A hardness	60	-	ISO 7619-1
Other Standards^{S1}			
Tensile Strength	14	MPa	DIN 53504
Strain at break TPE	500	%	DIN 53504

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	180 - 220	°C	-
Mold temperature	40 - 60	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather

Features

Good Adhesion

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa