

Polimaxx 149PC

SAN

IRPC

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	5	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	68.7	MPa	ASTM D 638
Flexural Modulus	3434	MPa	ASTM D 790
Flexural Strength	108	MPa	ASTM D 790
Izod Impact notched, 1/8 in	29.4	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
Vicat Temperature	105	°C	ASTM D 1525

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 85	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	210 - 260	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Transparent

Applications

Electrical and Electronical, Packaging

Regional Availability

Europe, Asia Pacific