

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	2280	MPa	ASTM D 638
Tensile Strength at Yield	41.4	MPa	ASTM D 638
Elongation at Break	35	%	ASTM D 638
Flexural Modulus	2310	MPa	ASTM D 790
Flexural Strength	62.7	MPa	ASTM D 790
Shore D Hardness	79	-	ASTM D 2240
Izod Impact notched, 1/8 in	640	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	270	J/m	ASTM D 256
Temperature	0	°C	-
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.8	mm	-
DTUL @ 66 psi	67.2	°C	ASTM D 648
DTUL @ 264 psi	60	°C	ASTM D 648
Other properties			
Density	1330	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Melt temperature	199 - 210	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

High impact or impact modified

Applications

IT / Business Machine, General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa