

**Geon™ Vinyl Flexible R4510H**

PVC, Flexible

GEON Performance Solutions

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Strength at Break	<b>15.5</b>	MPa	ASTM D 638
Elongation at Break	<b>350</b>	%	ASTM D 638
Shore A Hardness	<b>70</b>	-	ASTM D 2240

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Limiting Oxygen Index	<b>24</b>	%	ASTM D 2863

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1230</b>	kg/m <sup>3</sup>	ASTM D 792

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	<b>193 - 199</b>	°C	-

**Characteristics****Processing**

Injection Molding, Pipe/Tube Extrusion, Other Extrusion

**Delivery form**

Pellets

**Additives**

Lubricants

**Special Characteristics**

Transparent

**Features**

Thermal Stability

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa