

Geon™ Vinyl Flexible B4DC1

PVC, Flexible

GEON Performance Solutions

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.01	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	15.9	MPa	ASTM D 638
Elongation at Break	350	%	ASTM D 638
Shore D Hardness	50	-	ASTM D 2240
Tear Strength	77.1	kN/m	ASTM D 624
Compression Set , 22 hr @ 73 °F	60	%	ASTM D 395

Other properties	Value	Unit	Test Standard
Density	1350	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	196 - 207	°C	-

Characteristics**Processing**

Injection Molding, Pipe/Tube Extrusion, Other Extrusion

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa