

Vamplen 0024 V0 B

PP

VAMP TECH SPA

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.012	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.012	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Izod impact strength, +23°C	20	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	2.5	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	1900	MPa	ASTM D 638
Tensile Strength at Yield	25	MPa	ASTM D 638
Elongation at Break	10	%	ASTM D 638

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
ASTM Data			
DTUL @ 264 psi	65	°C	ASTM D 648
Vicat Temperature	100	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1020	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70	°C	-
Pre-drying - Time	3	h	-
Melt temperature	210	°C	-
Mold temperature	60	°C	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Special Characteristics

Flame retardant, Halogen-free

Regional Availability

Europe

Features

Homopolymer