

TAIRIPRO® K4715

PP

Formosa Chemicals & Fibre Corp.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	18	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.0175	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	30.4	MPa	ASTM D 638
Elongation at Break	200	%	ASTM D 638
Flexural Modulus	1128	MPa	ASTM D 790
Rockwell Hardness	R 95	-	ASTM D 785
Izod Impact notched, 1/8 in	58.9	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 66 psi	95	°C	ASTM D 648
Other properties			
Density	900	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Injection pressure	4 - 9	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Anti-static, Transparent

Features

Copolymer, Random Copolymer

Certifications

Food contact, Food approval FDA 21 CFR, RoHS compliant

Regional Availability

Asia Pacific